

Check the spark plug electrode gaps using a set of feeler gauges.

2. REFFITTING OPERATION



Refit the spark plugs([see 11A, Top and front of engine, Cylinder head assembly: Exploded view](#)) .



Torque tighten the spark plugs using the tool 14 mm Plug spanner.([Ele. 1382-01](#)) equipped with the tool Torque wrench for spark plugs([Ele. 1933](#)) ([see 11A, Top and front of engine, Cylinder head assembly: Exploded view](#)) .



Proceed in the reverse order to removal.



Repair-32x03x01x06-01x37-1-55-1.xml



XSL version : 3.02 du 22/07/11

POLYCARBONATE BODYWORK COMPONENT : PAINT PREPARATION AND RANGE



Note, one or more warnings are present in this procedure



WARNING

Always wear protective gear (gloves, goggles and breathing masks).



Note:

Before using the products, consult the manufacturer's technical sheet.



Note:

Never apply pre-treatment primer or primer filler on this type of material.

Steps	Description	Special notes
1	Sand using the orbital sander until the clearcoat disappeared	P180
2	Rub the sanding guide on the repair area	Black colour
3	Sand using the orbital sander the repair area until the guide disappeared	P240
4	Rub the sanding guide on the repair area	Black colour
5	Sand using the orbital sander the repair area until the guide disappeared	P320
6	Rub the sanding guide on the repair area	Black colour
7	Sand using the orbital sander the repair area until the guide disappeared	P400
8	Rub the sanding guide on the repair area	Black colour
9	Sand using the orbital sander the repair area until the guide disappeared	P500
10	Rub the sanding guide on the repair area	Black colour
11	Sand using the orbital sander the repair area until the guide disappeared	P800

12	Rub the sanding guide on the repair area	Black colour
13	Sand using the orbital sander the repair area until the guide disappeared	P1000
14	Rub the sanding guide on the repair area	Black colour
15	Sand using the orbital sander the repair area until the guide disappeared	P2000
16	Rub the sanding guide on the repair area	Black colour
17	Sand using the orbital sander the repair area until the guide disappeared	P 4000
18	Degrease	Lint-free cloth soaked in antistatic thinner Vehicle: Parts and consumables for the repair (04B, Consumables - Products).
19	Use a little polishing liquid on the foam plate	Polishing liquid
20	Polish until the product has disappeared	
21	Degrease	Lint-free cloth soaked in antistatic thinner Vehicle: Parts and consumables for the repair (04B, Consumables - Products).
22	Apply adhesive primer	See FT product
23	Remove solvent/dry	
24	Apply anti-scratch varnish	See FT product